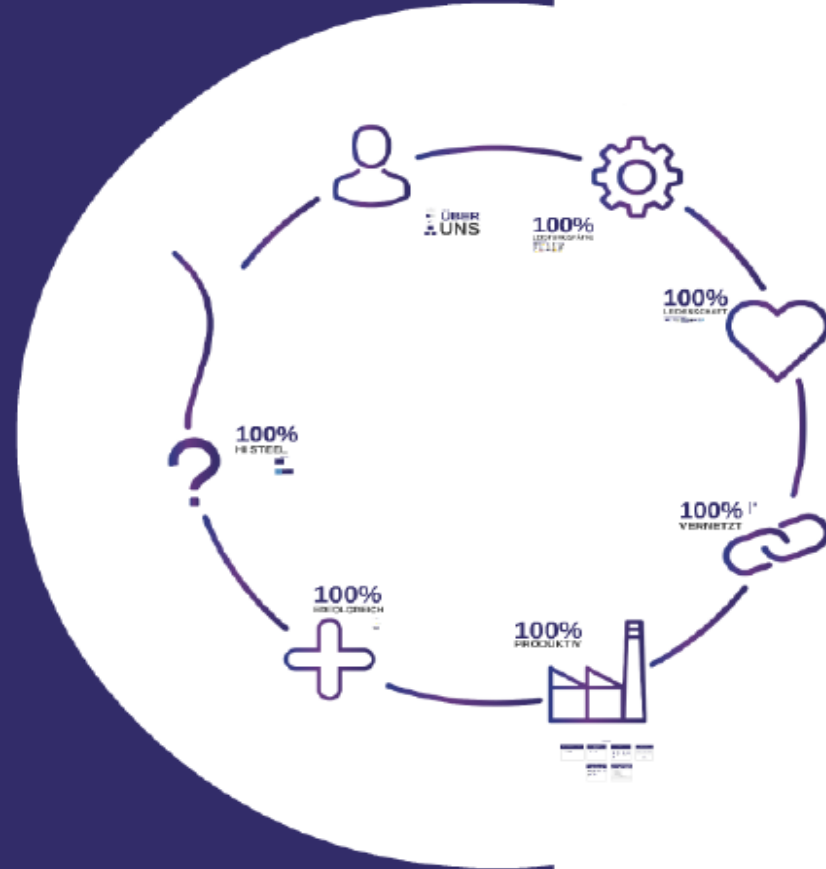


 HISTEEL





## HISTORY

### 1993

Personal contact is the basis for the joint venture between companies HEINRICHS GmbH & Co KG and Priekalas. The first trial orders were started in late summer.

### 1994

On March 18 Lithuanian-German joint venture HI STEEL UAB was officially founded. Its shareholders were Rimvydas Skrinska, Vidmantas Ramoska, Alvydas Rimdeika, Vilius Plepys, Vladimir Kacas, Rudolf Brill, and Heinrichs GmbH & Co. KG.

### 1995

We moved to our current production and office buildings

In the following years, the company developed to an international company. That was possible through:

- Investments in other machines
- Release of HI-STEEL as HEINRICHS' subcontractor
- Official certification in compliance to international standards

Today, Heinrichs GmbH is the majority shareholder with 94% of the shares. The friends of the Heinrichs family own 6% of the company.



## ABOUT US

We are a medium-sized, innovative, and highly efficient company. We have designed and now produce 850 different articles using cold stamping and forming technologies as well as aluminum die casting for the automotive industry. In addition, we supply companies from the construction, electrical, and furniture industries as well as scaffolding, steel and mechanical engineering companies.

Currently we are the European manufacturer of exclusive truck valves.



## FACTS

EMPLOYEES

**140**

ARTICLES

**850**

CUSTOMERS

Automotive, Agriculture,  
Packing, Sanitation, etc.

TURNOVER

**16,4 mil EUR**





# KAUNAS / HISTEEL

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Jonavos 68A  
44191 Kaunas / Lithuania  
Tel: 00 370 - 7 33 14 84  
Fax: 00 370 - 7 33 12 49

[www.histeel.lt](http://www.histeel.lt)

Prototypes

Small-scale serial production

Series production

- Pressing and stamping parts
- Welding and joining
- Assemblies
- Services

Tool making

- Construction
- Manual tools
- Progressive tools



## Heinrichs Group locations





# OVERVIEW

## Heinrichs Group

### Heinrichs GmbH & Co. KG

#### Plant 1

##### Administration

- management
- accounting
- controlling
- human resources management
- work preparation

##### Production

- Laser cutting 2D
- Conventional stamping technology (manual and hydraulic presses up to 400 tons)
- Welding
- Assembly machining
- Incoming and outgoing goods

#### Plant 2

##### Administration

- Sales / calculation
- Project management
- Construction
- Quality engineering

##### Production

- Tool making
- Stamping and forming using automatic machines up to 1000 tons
- transfer technology

### HiSteel 94%

#### Tool making

- Welding
- Assembly
- Press
  - Eccentric presses up to 400 tons
  - Hydraulic presses up to 630 tons
  - Automatic stamping machines up to 400 tons

### Various participations in the VIA network

VIA Oberflächentechnik GmbH  
Lennestadt-Grevenbrück, Germany  
(deburring, cleaning, fine cleaning, polishing, etc.)

VIA laser cutting technology  
(2D and 3D laser technology)

VIA Consult

ACS- Automotive Center Südwestfalen  
GmbH

Research and development for the  
automotive industry



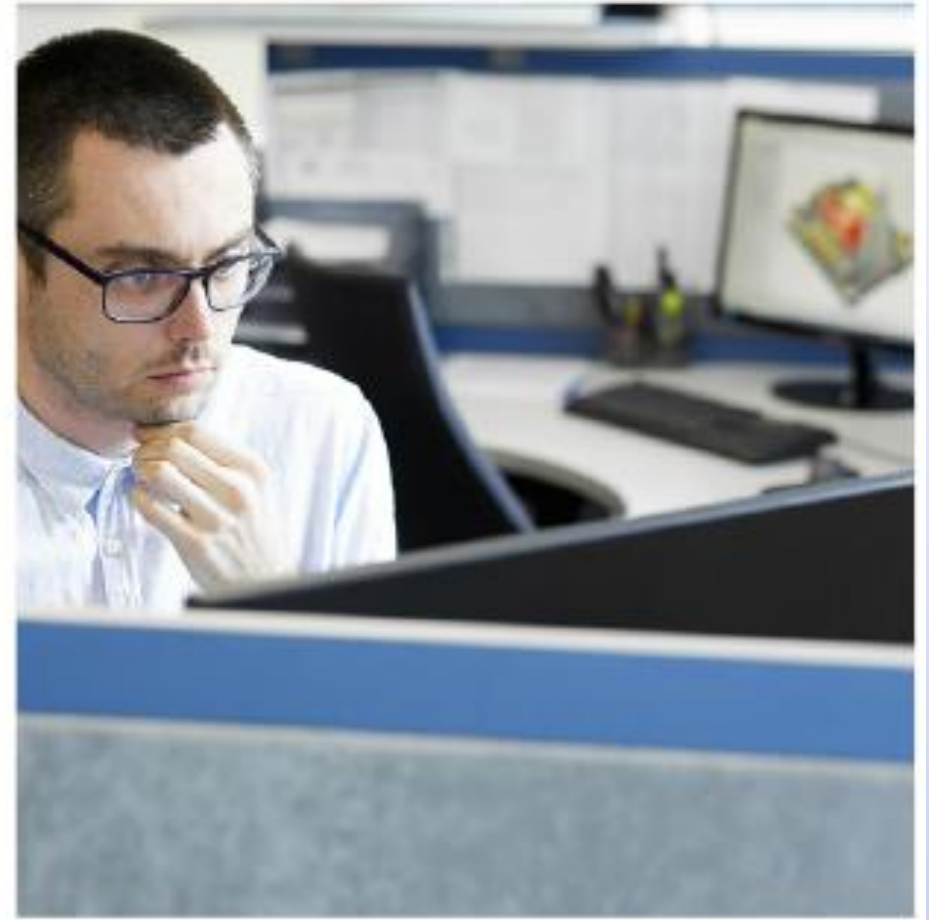
100%  
EFFICIENT

# CONSTRUCTION

- Solid Works
- Logo Press
- Master Cam

Data exchange:  
E-Mail, FTP-Server

File formats:  
VDA, DXF, IGES, DWG







100%  
EFFICIENT

# TOOL MAKING

Most of the tools used in production are made at our plant. We also outsource the making of the tools to carefully selected and efficient partners at home and abroad.



## Aims:

- Highest tool quality
- High flexibility
- Same standards
- Competitive prices

100%  
EFFICIENT



## Stamping Shop

Stamping machines 30 tons  
- 400 tons pressure



Production  
Stamping shop

100%  
EFFICIENT



## Stamping shop

Manual insertion presses  
55 tons - 630 tons pressure

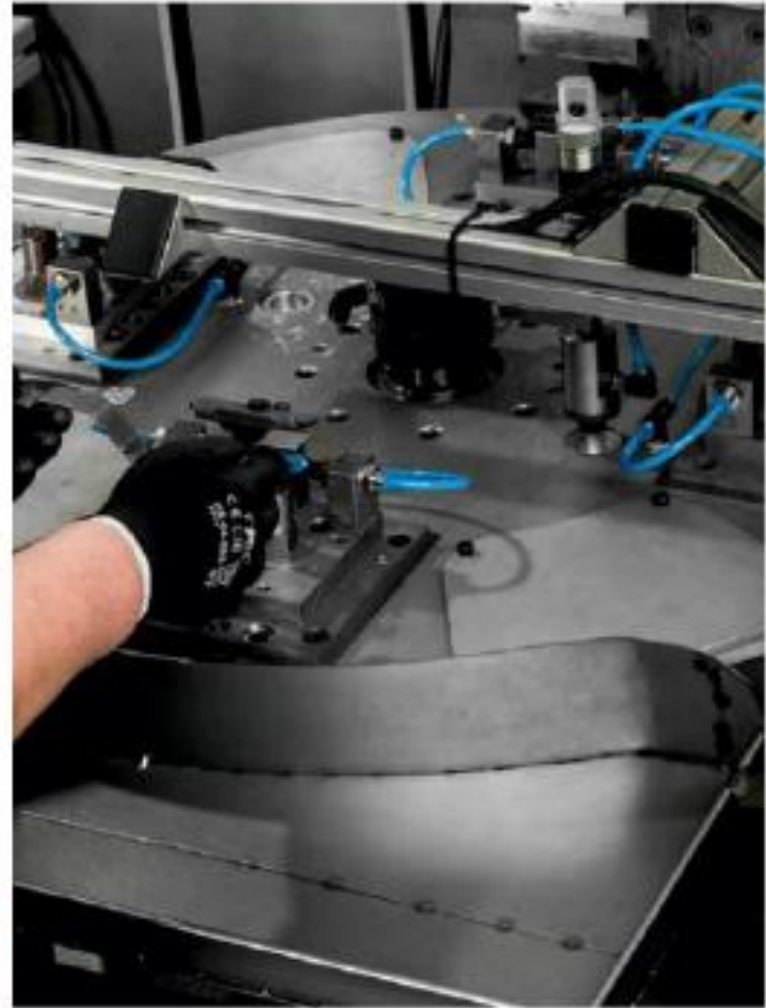


100%  
EFFICIENT



## Joining technology

- Welding:
  - Mig / Mag
  - Wig
- Resistance welding:
  - Spot welding
  - Projection welding
- Cold joining:
  - Clinchen / Toxen
  - Press joining
  - Beading
  - Rivets / Punch rivets



100%  
EFFICIENT



# ASSEMBLING



Partly automated assembling

Complete component testing

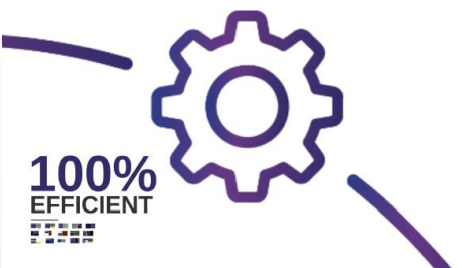
- Completeness
- Function
- 100% sealed



100%  
EFFICIENT

# MACHINING





## Finishing

- Deburring
- Tumbling
- Manual grinding
- Washing





100%  
EFFICIENT

## Surface protection

Such coating as:

- Galvanic surfaces
- Zinc flake coating
- Chrome plating/passivation
- KTL
- Organic coating

In cooperation with our  
partners.







100%  
EFFICIENT

# LOGISTICS

## Efficient logistics

- Always on time
- Packaging
- Worldwide delivery

## WORLDWIDE DELIVERY



High-bay warehouse shelves for 700 containers.



# QUALITY CONTROL

IATF 16949:2016

DIN EN ISO 9001:2015

DIN EN ISO 14001:2015

“A” rated supplier for the automotive industry and its suppliers





## Corporate Social Responsibility Sustainability

In addition to the idea of quality, environmentally conscious behavior is also part of HISTEEL's corporate policy. We have not only implemented an environmental system according to DIN EN ISO 14001, but also deal intensively with the topic of "Corporate Social Responsibility Sustainability". That applies not only to our customers but also to our business as a guiding development factor.



NQC | SUPPLIERASSURANCE

Anmelden Registrierung Hilfe Sprache



We also give our customers insight into our corporate policy on "Sustainability" on the NQC platform | Supplier Assurance

Log in, we are available on the site



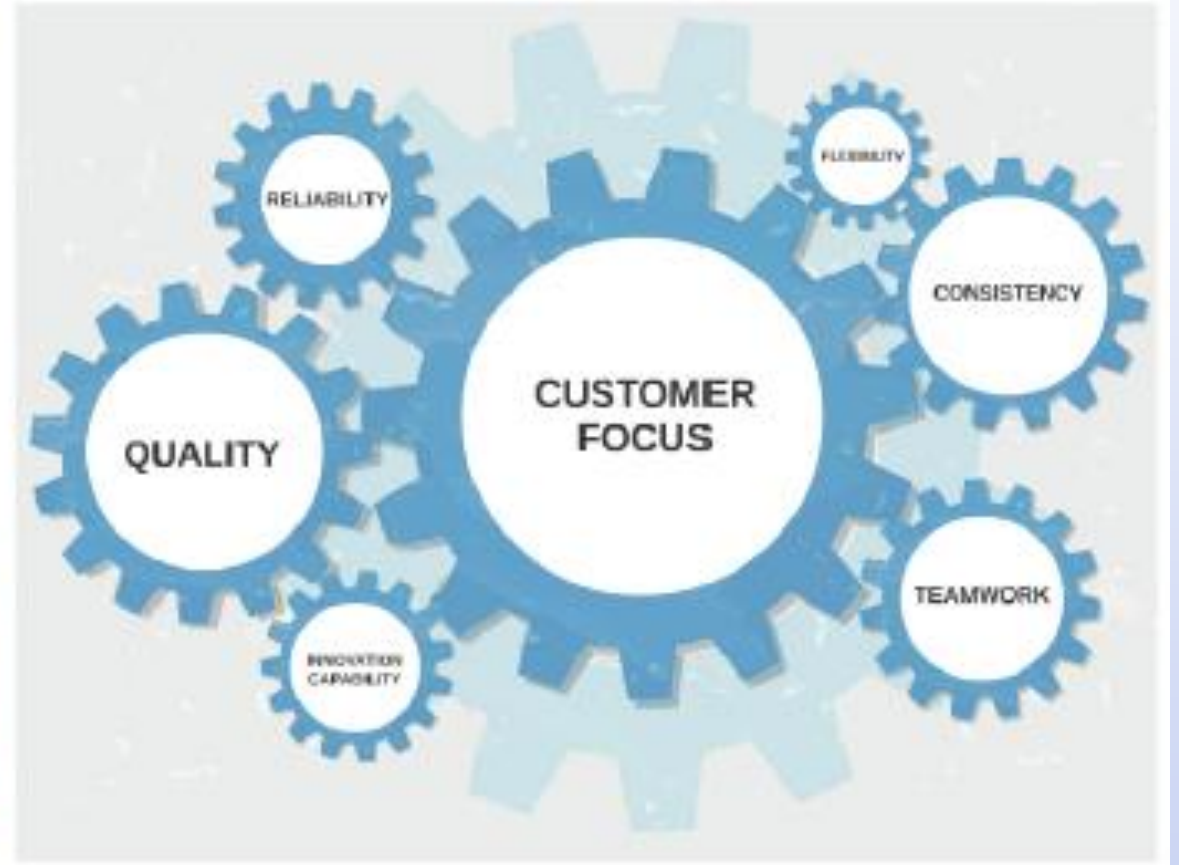
## LEARN

The "lifelong learning" is firmly anchored in the concept of our personnel development. We learn with enthusiasm and educate our young employees ourselves. With our young team we secure our know how and our competence for the future.



# VALUES

Reliability, consistency, flexibility, innovation capability and Customer proximity are the basis of our corporate philosophy.



100% |<sup>1</sup>  
CONNECTED



# BACC

Baltic Automotive Components Cluster

A cooperation among medium-sized companies of the Automotive supply industry.

The cluster was founded on the idea of a CEO group in 2013. The main idea is that the way out of the crisis is cooperation and it makes us strong.

# BACC

Baltic Automotive Components Cluster



100%  
PRODUCTIVE



# Module support / control system



## Assembly bracket



270mm

420mm

**Use:** Car compressor holder  
**Material:** S 355 MC + HX 380 LAD, 2,0 + 2,5 mm  
**Dimensions:** 420 x 270 x 270 mm  
**Weight:** 1931 g  
**Tool:** Manual tools  
**Press:** 630 tons  
**Process:** Punching / forming, deburring, clinching  
**ID:** wab 379E

## Cover



120mm

181mm

**Use:** Hood / cover for electric unit, truck  
**Material:** DC 05 0,75 mm  
**Dimensions:** 181 x 120 x 36 mm  
**Weight:** 190 g  
**Tool:** Progressive tool  
**Press:** 400 tons  
**Process:** Stamping, forming, coating  
**ID:** wab 167D

100%  
PRODUCTIVE



# Engine and heat shield



30 mm

367mm

## Clamp

**Use:** Clamp for exhaust system, car  
**Material:** Stainless steel 1.4301  
**Dimensions:** 1,2 x 30 x 367 mm  
**Weight:** 260 g  
**Tool:** Manual / single tools  
**Press:** 250 tons  
**Process:** Stamping / forming, joining

**ID:** Pos 014  
Pos 015A



80mm

70mm

## Gear lever unit alley

**Use:** Transmission car  
**Material:** S 355 MC 6,0 mm  
**Dimensions:** ca. 70 x 80 mm  
**Weight:** 331 g  
**Tool:** Manual / single tools  
**Press:** 160 + 200 tons  
**Process:** Stamping / forming, welding, coating

**ID:** hörb 004A



100%  
PRODUCTIVE



# Agricultural



93 mm

93 mm

## Retainer

**Use:** Piston return spring  
**Material:** HC 360 LA 2,0 mm  
**Dimensions:** Ø 93 mm, Height 28,5 mm  
**Weight:** 116 g  
**Tool:** Manual / single tools  
**Press:** 160 + 250 tons  
**Process:** Drawing / forming, surface finishing

**ID:** Deer523



## Flange transmission for agricultural machinery

**Use:** Flange  
**Material:** QSTE 380TM geb.  
**Dimensions:** 5 x 380 mm  
**Weight:** 638 g  
**Tool:** Manual / single tools  
**Press:** <= 630 tons  
**Process:** Stamping / drawing / forming / stamping / forming

**ID:** Wait08BA

100%  
PRODUCTIVE



## Wood and packaging

## Sanitary facilities

### Hinge for pallet top frame



180 mm

Use: Hinge pallet top frame

Material: DX51D + Z 100  
Dimensions: 1,2 x 132 mm  
Weight: 288 g

Tool: Progressive tool  
Press: 400 tons  
Process: Ready falling

ID: Baum001  
Baum002

### Flange for drain shower tray



110mm

Use: Drain flange shower tray flat

Material: 1.4301  
Dimensions: 2 x 115 mm (Diameter 110 mm, Height 8 mm)  
Weight: 95 g

Tool: Manual / single tools  
Press: 250 tons  
Process: Stamping / forming, turning

ID: Vieq129

100%  
PRODUCTIVE



# Other pressed-, drawn and stamped parts



## Handlebar headband right

Use: Fixing bracket  
Material: DX53D + Z140  
Dimensions: 1,5 mm x 245 mm  
Weight: 54 g  
Tool: Progressive tool  
Press: <= 400 tons  
Process: Falling ready

ID: ISI T94



245 mm

## Pipe clamp for exhaust system, truck

Use: Attachment for exhaust system,  
truck  
Material: Stainless steel 1.4301  
Dimensions: 4 x 30 mm  
Inside diameter 93 mm  
Weight: 410 g  
Tool: Manual / single tools  
Press: 250 tons  
Process: Stamping / forming

ID: DB 811A



93 mm

100%  
PRODUCTIVE



# Connection technology for truck braking systems



## OUR PRODUCT PORTFOLIO

Coupling heads | Line filter | 3 Way cock | Empty couplings | clevises

100%  
SUCCESSFUL



## REFERENCES

HEINRICHS



Mercedes-Benz



Eberspächer



Continental  
CONTITECH

BENTELER  
makes it happen



DAIMLER

sapa:

WABCO  
SAFETY DRIVES US

CJ Automotive

ALLGAIER GROUP



KNORR-BREMSE

UMEGAAGRO



JOHN DEERE



WALTERSCHEID



ALUMNITA



RÖL | STATGA

SMP



G.W.P. AG  
Manufacturing Services

VALMET AUTOMOTIVE



100%  
HI STEEL



HISTEEL

# YOUR ADVANTAGES

## Complete range of parts:

- Construction
- Prototypes
- Tools
- Small series / large series





100%  
HI STEEL



## Planning priorities / investments

- 630 tons punching machine
- Expansion of assembly technology
- Expanding joining technology
- Expansion of logistics

**100% Jumps!**  
**100% for you!**